



# FLEXYSHELL

***Next-Generation Pressure Vessel***  
***A BUILDING BLOCK***  
***OF THE HYDROGEN ECONOMY***

**Hundreds of emerging hydrogen projects require 5–100 tonnes of onsite H<sub>2</sub> buffer storage to bridge intermittent production and continuous industrial demand where pipelines or caverns are unavailable.**

### Hydrogen Producers:

- **Electrolyser Hubs** Need multi-day buffer to deliver steady offtake to industry
- **Merchant Hydrogen Plants** Supply multiple customers with irregular pickup schedules
- **Blue/Turquoise H<sub>2</sub> Facilities** Storage balances upstream gas supply and downstream users
- **Chemical Complexes and refineries off-gas recovery** Buffer enables reuse rather than flaring or venting

### Hydrogen Consumers:

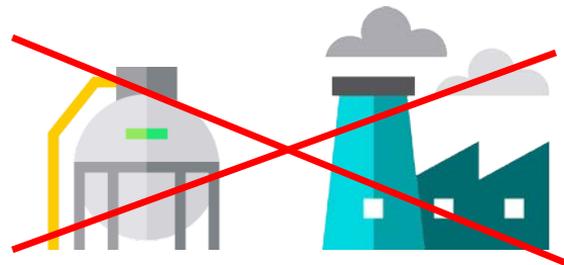
- **Ammonia Production** 24/7 synthesis intolerant to supply dips
- **Methanol & E-Fuels** Stable feed pressure critical for catalyst life and quality
- **Green Steel Plants** Reduction shafts require uninterrupted feed of Hydrogen
- **Power Generation & Grid Services** Fuel cells/turbines for peak shaving need dispatchable stock
- **Pipeline Blending Stations** Batch injection requires local pressure buffers

# The 5–100 tonne buffer storage

is most demanded building block of the hydrogen economy, yet existing solutions are unworkable for this range.

## Liquid Hydrogen (LH<sub>2</sub>), LOHC, Ammonia

- High liquefaction or conversion energy and operating cost
- Designed for **export-scale (≈1000 t+)**, not site buffers
- Unsuitable for daily cycling and frequent dispatch



## Mobile Compressed/Liquid Hydrogen Tube trailers

- Practical only for **sub-5 t** quantities
- Logistically inefficient for continuous industrial supply
- High transport and handling overhead

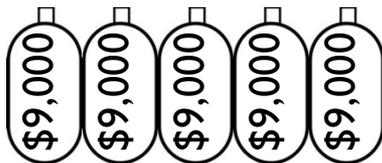
## Stationary Compressed Hydrogen Storage – De-Facto Option

- Practically implemented as clusters of COPV/steel vessels
- Capacity scaled by multiplying many small tanks
- Multiplies maintenance, risk and failure paths
- Becomes impractical at multi-tonne industrial scale



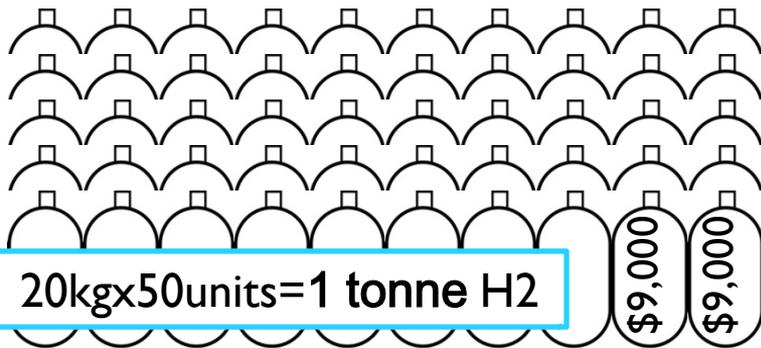
# COPV cost scaling from 100kg to 1 tonne H2

20kgx5units=100kg H2



Vessels cost

$\$9,000 \times 5 = \$45,000$



20kgx50units=1 tonne H2

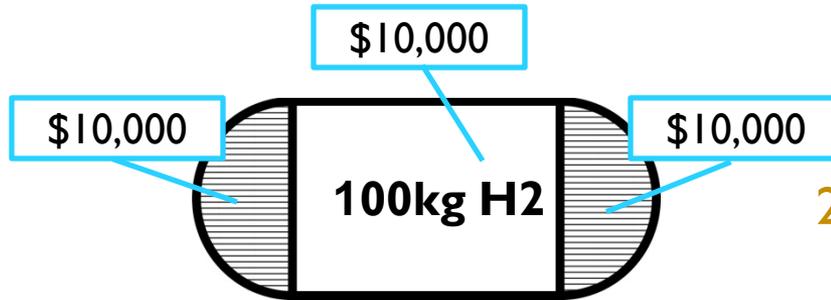
Vessels cost

$\$9,000 \times 50 = \$450,000$

Cost scaling

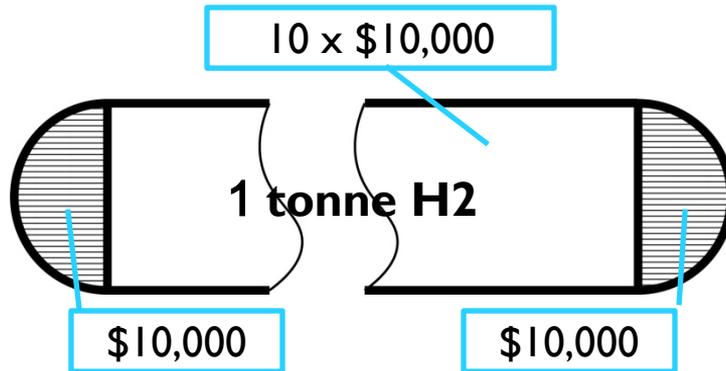
$\$45,000 \rightarrow \$450,000$

# FLEXYSHELL cost scaling from 100kg to 1 tonne H2



**Vessel cost**

$$2 \times \$10,000 + \$10,000 = \$30,000$$



**Vessel cost**

$$2 \times \$10,000 + 10 \times \$10,000 = \$120,000$$

**Cost scaling**

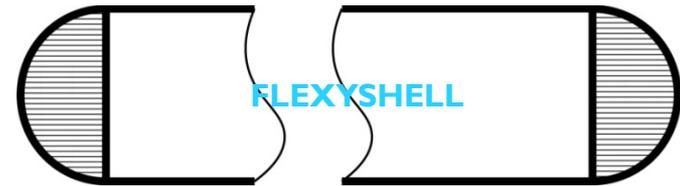
$$\$30,000 \longrightarrow \$120,000$$

**900 kg H2 added for \$90,000**

# FLEXYSHELL VS COPV

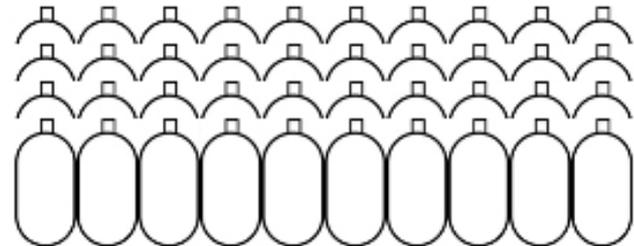
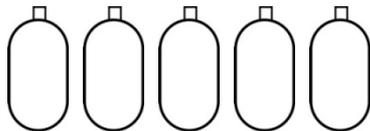
10x Volume increase by cheapest part extension

\$ 30,000 → \$ 120,000



10x Volume increase by multiplying the number of costly vessels

\$ 45,000 → \$ 450,000



# Illustrative case:

## 10 tonnes compressed H2 facility reliability estimate.

The industry attempts to solve a **system-level, tens-tonne magnitude problem** with **hundreds of small, tens of kilograms capacity pressure vessels**. That strategy is not only prohibitively expensive, it also fails mathematically, operationally, and from a risk standpoint.

### Single vessel reliability assumptions

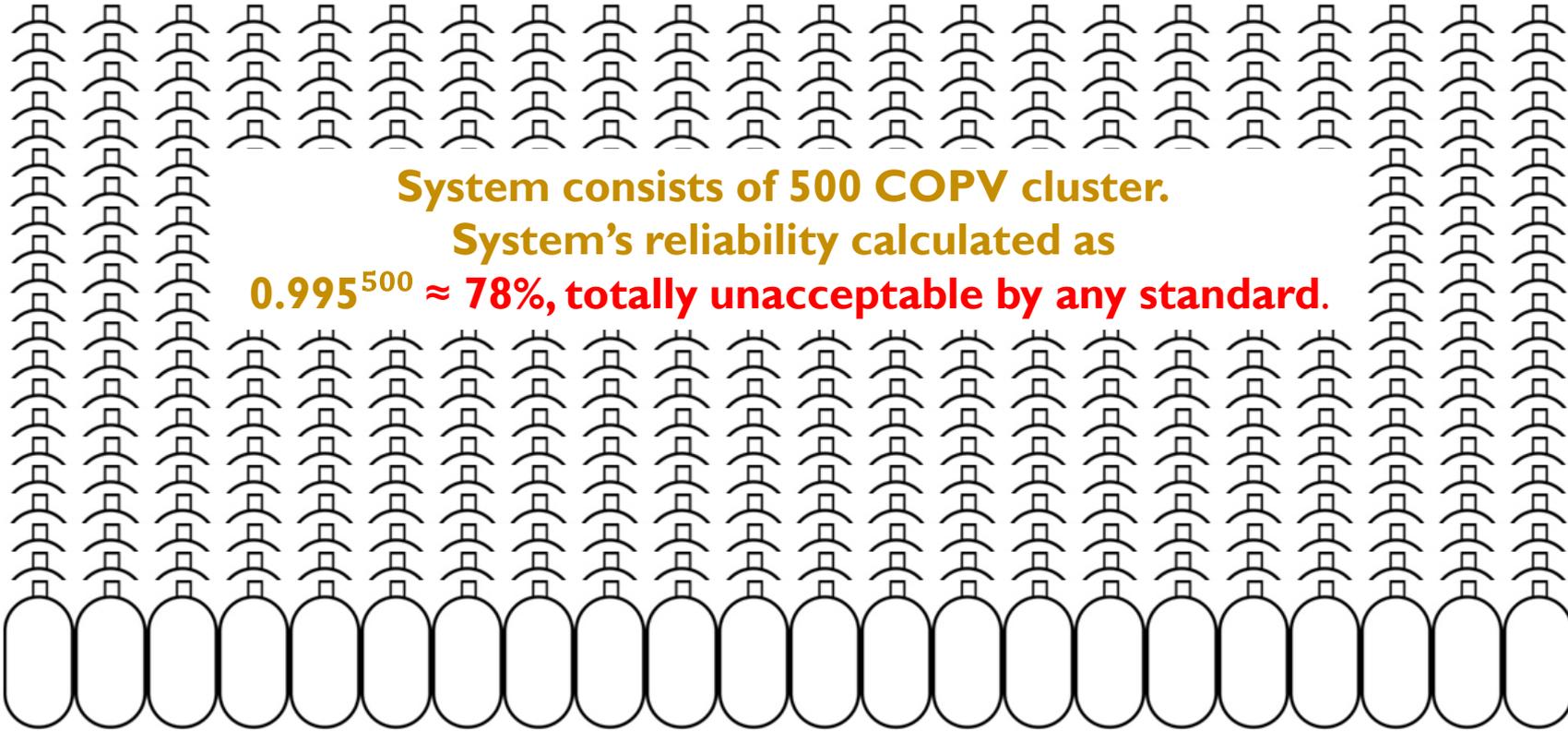
#### FLEXYSELL vessel

- single vessel** survival probability 99.995% assumed, based on industry statistics and
- Failure mode similar to steel-reinforced composite pipe
  - **Bulge** → **gradual leak**, not sudden uncontrolled release

#### COPV tank

- single vessel** survival probability 99.95% assumed, based on industry statistics and
- Sudden failure mode, **no leak-before-burst**
  - Failure = immediate loss of containment with serious consequences

# A 10-tonne facility needs 500 COPV tanks rated at 99.95% reliability.



System consists of 500 COPV cluster.

System's reliability calculated as

$0.995^{500} \approx 78\%$ , totally unacceptable by any standard.

# A 10-tonne facility needs 5 FLEXYSHELL tanks rated at 99.995% reliability.



System consists of 5 FLEXYSHELL tanks.  
System's reliability calculated as  
 $0.9995^5 \approx 99.975\%$ , acceptable.



# Flexyshell DIRECTLY FILLS THE MISSING MIDDLE RANGE STORAGE SEGMENT

*Designed for 5–50 tonnes buffer storage required by hundreds of planned hydrogen projects*

*Replaces tank clusters with a small number of large vessels*

## Step-change in economics

Target CAPEX ≈ **\$200 per kg of stored H<sub>2</sub>** vs industry norm **\$400–600 per kg** for COPV/steel clusters

Lower balance-of-plant, inspection and lifecycle costs through reduced component count

## Step-change in safety

Benign failure behaviour with **gradual leak-before-burst characteristics**

System risk stays acceptable with several vessels, not thousands of pressure tanks and valves

Far fewer leak paths, simpler permitting and insurability

## Outcome

A practical, safe and affordable storage solution enabling the next wave of hydrogen deployment where existing technologies cannot operate.